



## Polishing Wheel Alignment Gauge for HPB-110 / HPB-220

1. First, move the polishing wheel inwards as far as possible.

2. Then, place the gauge in the slot where the knives go for polishing.

3. Next, slowly move the polishing wheel away from the gauge until the gauge rests as far downwards as possible.

Gauge is fully seated when this gap disappears, and the polishing wheel is in position.

Note: If polishing wheel isn't perfectly round you might have to test multiple areas.